

This document is reference information about the products.
Please confirm a document attached to a product definitely.

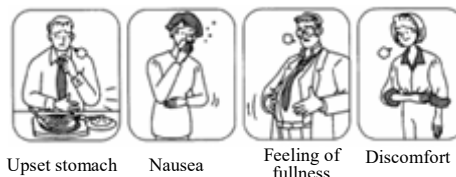
Class-2 pharmaceutical product



For relief of upset stomach and nausea

TANABE ICHOYAKU <CHORITSU>

Impaired “gastrointestinal (GI) tract motility” can result in unpleasant symptoms such as upset, heavy, and nauseous stomach. TANABE ICHOYAKU <CHORITSU> contains Trimebutine maleate (TM), Tanabe’s original drug commonly used to regulate GI tract motility as the main ingredient. It is effective in relieving abdominal disorders through actions inside (restoration of digestion, suppression of gastric acid secretion, and repair of mucous membrane) and outside (regulation of GI tract motility also known as TM effect) the GI tract.



PRECAUTIONS

DON'Ts

[Failure to follow these precautions may worsen the clinical condition or cause adverse reactions.]

- Do not take this medication if you are currently undergoing dialysis treatment.**
- Do not take the following medications while taking this product.
Gastroenterological analgesics & antispasmodics
- Nursing mothers should not take this product or discontinue nursing while taking this product.**
(The medication permeates into the breast milk and occasionally increases the infant’s heart rate.)
- Avoid prolonged use.**

CONSULT

- Consult a doctor, pharmacist, or registered retail person before use if**
 - you are under the care of a doctor
 - you are pregnant or suspected of being pregnant
 - you are elderly
 - you have ever had an allergic reaction to a medical product, etc.
 - you have dysuria
 - you have been diagnosed with any of the following diseases: renal disease, hepatic disease, cardiovascular disease, glaucoma, or thyroid dysfunction
- Discontinue use immediately and consult a doctor, pharmacist, or registered retail person showing this package insert because adverse reactions are possible if the following symptoms occur after taking the medication.**

Affected area	Symptoms
Skin	Rash, redness, itching
Central nervous System	Drowsiness, dizziness, fatigue, headache
Others	Palpitations, numbness in mouth, borborygmi

The following severe symptoms may rarely occur. In such cases, consult a doctor immediately.

Condition	Symptoms
Hepatic disorders	Pyrexia, itching, rash, jaundice (skin and sclera of the eyes turn yellow), brown urine, dullness of the whole body, anorexia, etc.

- The following symptoms may occasionally occur after taking the medication. If such symptoms persist or worsen, discontinue use and consult a doctor, pharmacist, or registered retail person showing this package insert.**
Oral dryness, constipation, diarrhea
- If such symptoms have not resolved after an approximately 2-week medication period, discontinue use and consult a doctor, pharmacist, or registered retail person showing this package insert.**

OTHER CAUTIONS

The medication may occasionally reduce breast milk production.

INDICATIONS

- Upset stomach, Feeling of fullness in the stomach, Stomach heaviness
- Nausea (feeling sick to the stomach and a symptom of hangover), Stomach discomfort
- Overeating, Overdrinking, Promotion of digestion, Feeling of fullness in the stomach or abdomen due to indigestion
- Loss of appetite, Weak digestion, Indigestion, Chest discomfort
- Stomach pain, Heartburn, Acid indigestion, Belching, Vomiting

DOSAGE AND ADMINISTRATION

Take 2 tablets 3 times a day with a glass of cold or warm water within 30 minutes after meals.

Age	Dosage	Frequency (per day)
Adults and children ≥15 years of age	2 tablets	3 times
Children <15 years of age	Not recommended	

<Precautions for dosage and administration>

- (1) Strictly follow the DOSAGE AND ADMINISTRATION.
- (2) How to remove the tablets from blisters:
 - Press the blister with fingertips to break the aluminum foil on the reverse side and tip the tablet out before swallowing it (Swallowing a tablet without removing the PTP sheet by mistake may cause unexpected problems such as the PTP sheet sticking to the mucous membrane of the throat.)
 - Bottle: You can take out the product freely without the above procedure.



COMPOSITION

Six tablets contain:

	Ingredient	Content	Purpose
	Trimebutine maleate (TM)	300 mg	Regulates gastrointestinal function
	Biodiastase 2000	120 mg	Helps digestion
	Lipase AP6	45 mg	Helps digestion
	Powdered glycyrrhiza	150 mg	Repairs the mucosa by suppressing inflammation
	Scopolia Extract	30 mg	Suppresses excessive secretion of gastric acid
	Sodium bicarbonate	300 mg	Neutralizes gastric acid
	Precipitated calcium carbonate	600 mg	Neutralizes gastric acid
	Magnesium aluminate-methasilicate (as anhydrous)	240 mg	Neutralizes gastric acid

Additives: D- Mannitol, povidone, carmellose, magnesium stearate, *l*-menthol, lactose, ethylcellulose, cellulose, and silicon dioxide

PRECAUTIONS FOR STORAGE AND HANDLING

- (1) Store in a cool, dry place, away from direct sunlight.
- (2) Keep out of reach of children.
- (3) Do not transfer or store in another container. (May lead to misuse or quality deterioration.)
- (4) For products in a glass bottle, close the cap tightly after each use.
- (5) Do not use after the expiration date.



Manufactured and distributed by

TANABE PHARMA CORPORATION

3-2-10, Dosho-machi, Chuo-ku Osaka 541-8505, Japan